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(54) **METHODS AND SYSTEMS FOR WELDING
COPPER USING BLUE LASER**

(71) Applicant: **Nuburu Inc.**, Centennial, CO (US)

(72) Inventors: **Mathew Finuf**, Castle Rock, CO (US);
William C. Gray, Parker, CO (US);
Mark S. Zediker, Castle Rock, CO
(US); **Robert D Fritz**, Aurora, CO (US)

(73) Assignee: **Nuburu, Inc.**, Centennial, CO (US)

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(2013.01); **B23K 26/032** (2013.01); **B23K**
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(58) **Field of Classification Search**

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See application file for complete search history.

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Primary Examiner — Lauren A Crane

(74) *Attorney, Agent, or Firm* — Glen P. Belvis; Belvis
Law, LLC.

(57) **ABSTRACT**

A visible light laser system and operation for welding
materials together. A blue laser system that forms essentially
perfect welds for copper based materials. A blue laser system
and operation for welding conductive elements, and in
particular thin conductive elements, together for use in
energy storage devices, such as battery packs.

83 Claims, 11 Drawing Sheets

